

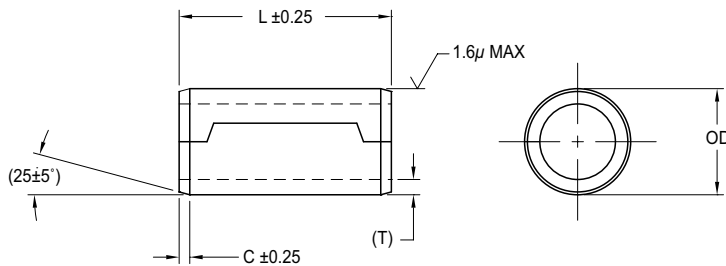
SPIROL®

GROUND HOLLOW DOWELS

Design-in SPIROL's Series GD100 Ground Hollow Dowels for Precision Alignment and Substantial Cost Savings.



SPIROL Ground Hollow Dowels are designed to be direct replacements for standard Ground Solid Dowels per ISO 8734. They are used where centerline tolerancing and precision alignment are required.



- Precision ground outside diameters maintain critical alignment within 20 μ m.
- A 1.6 μ m surface finish and well-defined chamfers prevent shaving or scraping during installation.
- The roll-formed design yields substantial cost savings over Solid Dowels.
- The hollow feature offers weight savings over Solid Dowels, and clearance for bolts, fluids, or gases.

METRIC SPECIFICATIONS

STANDARD MATERIAL	STANDARD FINISH
F Low Carbon Steel	K Plain Oil

Nominal OD	OD		Recommended Hole Size		T	Length*							
	Min.	Max.	Min.	Max.		8	10	12	16	20	24	30	32
8	8.006	8.015	7.987	8.000	1.2								
10	10.006	10.015	9.987	10.000	1.6								
12	12.007	12.018	11.985	12.000	1.8								
16	16.007	16.018	15.985	16.000	2.2								

* Dowels in intermediate and longer lengths, and smaller and larger diameters are available on request and feasibility review. Inch sizes available upon special request.

To Order: SPCR, Nominal Dowel Size x Length, Material, Finish, Series
Example: SPCR 8 x 16 FK GD100

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Application Engineering



An OEM was using a 16mm OD Ground Solid Dowel to locate the transmission to the back of the engine. This particular application was more demanding than most due to the weight of the two components to be aligned and the method of joining them together. The customer approached **SPIROL** for cost-reduction suggestions.

SPIROL's Series GD100 Ground Hollow Dowels offered a perfect solution for this application. The standard M16 diameter fit the existing hole size and was easily incorporated into the assembly equipment and fixtures without modification. The customer was able to attain a 30% cost savings, and the function of the assembly remained consistent with the previous product.



Challenge Us!

To validate your design, **SPIROL** Application Engineers will review your application needs and work with your design team to recommend the best solution. One way to start the process is to select **Alignment Applications** in our **Optimal Application Engineering** portal at www.SPIROL.com.

U.S.A. **Spirol International Corporation**
30 Rock Avenue
Danielson, Connecticut 06239
Tel. +1 (1) 860.774.8571
Fax. +1 (1) 860.774.2048
(US Distributors: Fax. 1.860.774.0487)

Spirol West Inc.
1950 Compton Avenue, Unit 111
Corona, California 92881-6471
Tel. +1 (1) 951.273.5900
Fax. +1 (1) 951.273.5907

**Spirol International Corporation
Shim Division**
321 Remington Road
Stow, Ohio 44224
Tel. +1 (1) 330.920.3655
Fax. +1 (1) 330.920.3659

Canada **Spirol Industries, Ltd.**
3103 St. Etienne Boulevard
Windsor, Ontario
Canada N8W 5B1
Tel. +1 (1) 519.974.3334
Fax. +1 (1) 519.974.6550

Mexico **Spirol México, S.A. de C.V.**
Carretera a Laredo KM 16.5 Interior E
Col. Moisés Saenz
Apodaca, N.L. 66613 México
ó Apdo. Postal 151 de Apodaca, N.L.
Tel. +52 (01) 81 8385 4390
Fax. +52 (01) 81 8385 4391

Europe **Spirol Industries, Ltd.**
Princewood Road
Corby, Northants
England NN17 4ET
Tel. +44 (0) 1536 444800
Fax. +44 (0) 1536 203415
(UK Distributors: Tel. 0800 3890034)

Spirol SAS
Rue Henri Rol Tanguy
Z.A. Les Naux
51450 Bétheny - Reims
France
Tel. +33 (0) 3 26 36 31 42
Fax. +33 (0) 3 26 09 19 76

Spirol GmbH
Brienner Strasse 9
80333 Munich
Germany
Tel. +49 (0) 931 454 670 74
Fax. +49 (0) 931 454 670 75

Spirol SAS en España
C/ Josep Cuxart, 30
Cornellà de Llobregat,
Barcelona, Spain
Tel. +34 93 193 05 32
Fax. +34 93 193 25 43

Spirol S.A.S., organizační složka
Sokola Tůmy 743/16
Ostrava-Mříánské Hory 70900
Česká republika (Czech Republic)
Tel/Fax. +420 417 537 979

Asia Pacific **Spirol International Engineered
Fastener Trading Co. Ltd.**
No. 11 Xi Ya Rd. North
Section A, 1F, Building 14
Wai Gao Qiao Free Trade Zone
Shanghai, China 200131
Tel. +86 (0) 21 5046-1451/1452
Fax. +86 (0) 21 5046-1540

e-mail: info@spirol.com

SPIROL.com

ISO/TS 16949:2002 Certified
ISO 9001:2000 Certified