

SPIROL®

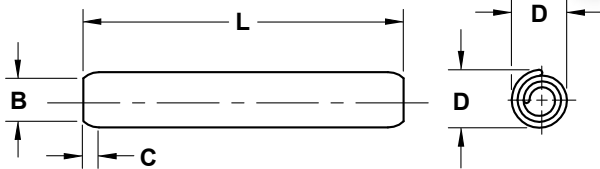
COILED SPRING PINS FOR TRANSMISSION ASSEMBLIES

SPIROL® Series 102 Coiled Spring Pins

Invented by **SPIROL** in 1948, Coiled Pins offer proven performance at the lowest installed cost. Coiled Pins are designed to absorb shock and vibration, and unlike other Spring Pins with slots, do not have any fatigue areas. They are available in standard and heavy duty to enable the designer to choose the optimum combination of strength, flexibility and diameter to suit different host materials and application requirements. All Series 102 Pins are 100% dimensionally controlled to provide consistency during assembly.

Advantages

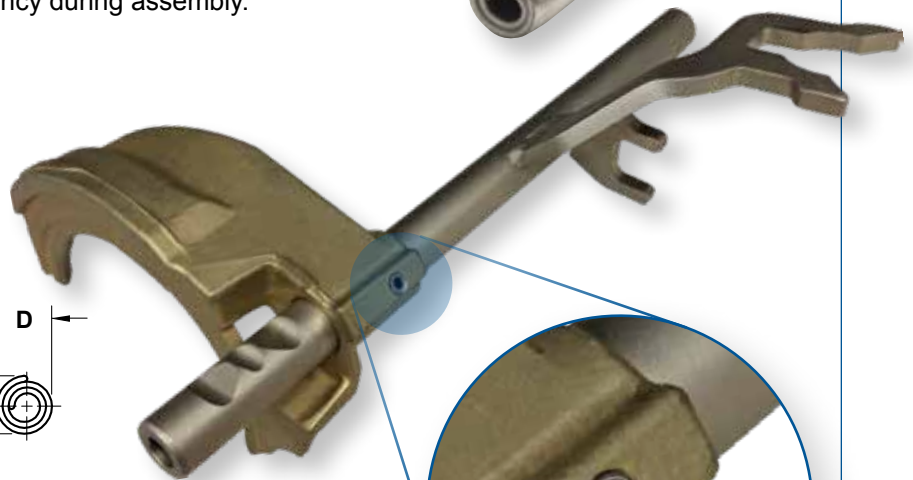
- Absorbs shock and vibration
- Non-interlocking
- Symmetrical
- 100% dimensional control
- Easy, trouble free assembly
- Ideal for automated installation
- Global supply



STANDARD
DUTY



HEAVY
DUTY



DIMENSIONAL DATA

		Standard Duty		Heavy Duty	
Nominal Diameter		5	6	5	6
Diameter D	Max.	5.50	6.50	5.35	6.40
	Min.	5.25	6.25	5.15	6.18
Chamfer B	Max.	4.85	5.85	4.85	5.85
	Recommended	5.12	6.15	5.12	6.15
Hole Size	Max.	5.00	6.00	5.00	6.00
	Min.	5.00	6.00	5.00	6.00
Min Double Shear Strength kN		15	22	20	30
Material		UNS G10700 / G10740 C67S (1.1231) / C75S (1.1248)			
Finish		Plain, Oiled			
Lengths +/- 0.5		28, 30, 32, 35			

*Installation equipment
and application
engineering support
available*

(see back for more information)

To Order: Product, Nominal Diameter x Length, Duty / Material / Finish, Series

Examples: CLDP 5 x 32 MBK SER102
CLDP 6 x 28 HBK SER102





ENGINEERED FASTENING SOLUTIONS FOR ENGINE TRANSMISSION APPLICATIONS

Coiled Pins
as Valve Body Locating Pins

Thrust Washers
on Input and Output Shaft

Coiled Pins
as Stop Pins in Solenoid Valves

Coiled Pins
as Valve Body
Retaining Pins

Coiled Pins and Slotted Pins
in Pinning Shafts

Coiled Pins
as Retaining Pins in Oil Control Valves

Coiled Pins
as Stop Pins in Clutch Actuators

Ground Hollow Dowels in
Transmission Housing Alignment

Coiled Pins
in Shifter Mechanisms

Thrust Washers
on Intermediate Shaft

Coiled Pins
as Alignment Pins in
Solenoid Body Alignment

Compression
Limiters in Fastening
Solenoid Body

Compression Limiters
in Electrical Harnesses

Dowel Bushings
in Oil Pump Assembly

Model CR Pin Inserter
for installing Coiled Pins
into Electrical Connectors

Dowel Bushings in
Clutch Actuator Alignment

Model CR Pin Inserter for installing
Coiled Pins into Solenoid Valves

Thrust Washers
on Front and Rear Servos

Compression Limiters
in Shifter Mounts

Threaded Inserts
in Shifter Bases

Dowel Bushings in
Transmission Body Mount



SPIROL Model PM
Manual Pinning Machine

SPIROL Model PR
Semi-Automatic Pinning Machine

TOTAL ASSEMBLY SOLUTIONS

Manual, semi-automatic, to fully automatic equipment designed and manufactured by **SPIROL**. Custom fixtures for your application requirements are available. Options such as rotary index tables, pin sensing, force monitoring, and drilling & pinning combinations can be added for enhanced productivity and heightened error-proofing.

APPLICATION ENGINEERING SUPPORT

Through partnering with companies in the design stage, **SPIROL** not only helps design the engineered component used for fastening and joining, but we also make the critical recommendations for the interface between our product and your assembly.

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