SPIROL® Series BP100 Press-N-Lok™ Pins

Press-N-Lok™ Pins were designed to permanently retain two plastic components to each other. The raised barbs are angled backwards on the pin, opposite the direction of insertion. Press-N-Lok™ Pins are installed in two stages: First, press the pins into one half of the plastic housing. Next, align the other half of the housing with the exposed pins and press into place. During installation, the plastic will backfill into the area around the barbs resulting in maximum resistance to axial force. Make assembly simple and quick; just Press-N-Lok™!

Advantages

- Permanent / tamper resistant
- Simple & clean installation
- Lightweight & lead free
- Corrosion resistant
- Quicker assembly time and lower assembly equipment costs compared to screws and adhesives
- Hidden within the final assembly

Application Example:
Press-N-Lok™ Pins in an Electric Vehicle Charging Handle

DIMENSIONAL DATA — METRIC

<table>
<thead>
<tr>
<th>Nominal Diameter</th>
<th>Pilot Diameter “P”</th>
<th>Barb Diameter “B”</th>
<th>Barb Count (per side)</th>
<th>Chamfer Length “C”</th>
<th>Pin Length “L”</th>
<th>Recommended Hole Size</th>
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STANDARD MATERIAL  A  Aluminum  STANDARD FINISH  K  Plain

Other lengths available upon request
Available to order in nickel stainless steel

To Order:  SLDP (Pin Size)x(Length)(Material)(Finish)(Series)
Example:  SLDL 3 x 12 AK BP100

Contact SPIROL for Design Assistance!
www.SPIROL.com/technical-support
SPIROL offers complimentary Application Engineering support! We will assist on new designs as well as help resolve issues, and recommend cost savings on existing designs. Let us help by visiting Application Engineering Services on SPIROL.com.