

# SPIROL<sup>®</sup>

## PIN INSTALLATION TECHNOLOGY

### Model PR Semi-Automatic Pin Inserter

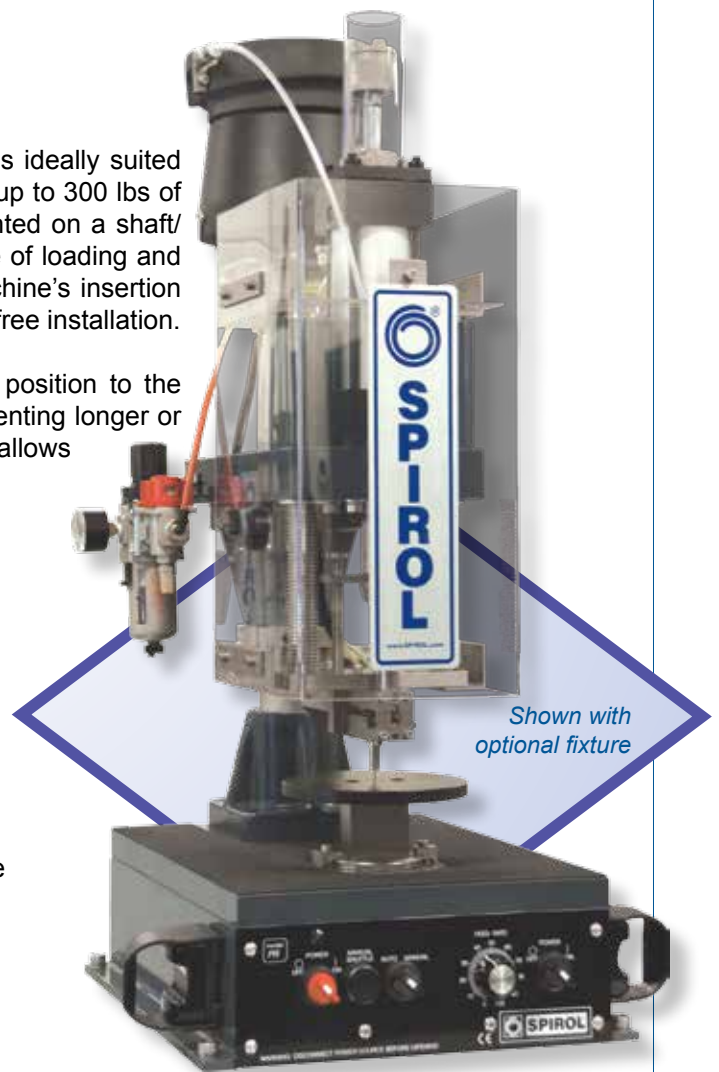
This exceptionally versatile, vertical installation machine is ideally suited for moderate to high production for applications requiring up to 300 lbs of installation force. A retractable pin insertion head, mounted on a shaft/linear bearing arrangement, moves up and down for ease of loading and unloading of the components to be assembled. The machine's insertion bushing is positioned close to the part for smooth, trouble free installation.

The orientation head transfers the pin from the feeding position to the installation position, and also functions as a selector preventing longer or shorter pins from being installed. A two-position trap door allows easy clear-out of the feed tube without the need for tools.

#### Design Features/Benefits:

- Precise:**
- Fine insertion depth adjustment
  - Doweled component location
  - Ground base plate to ensure perpendicularity between insertion quill and application
- Built to Last:**
- Cushioned cylinder return stroke
  - Hardened pin guide bushings and hard coated vibratory feeder bowl
- Versatile:**
- Can be easily configured to accommodate a variety of applications
  - Post mount frame design allows easily adjustable throat height and side-to-side positioning
- Efficient:**
- Automatically delivers the pin to the installation site, eliminating the need for the operator to touch the pin during the entire assembly operation
- Safe:**
- Guarded pinch points and anti-tie down, anti-repeat dual activation sensors (or optional foot switch with integrated finger protection unit)

**Optional alignment fixtures available.**



***Options such as rotary index tables, pin sensing, force monitoring, and drilling and pinning combinations can be added for enhanced productivity and heightened error-proofing.***

Applications requiring higher insertion forces would require a **SPIROL Model CR** machine.



Are your operators having difficulty manually installing miniature pins into holes?

Are you experiencing an unacceptable percentage of damaged parts or other quality issues resulting from the installation process?



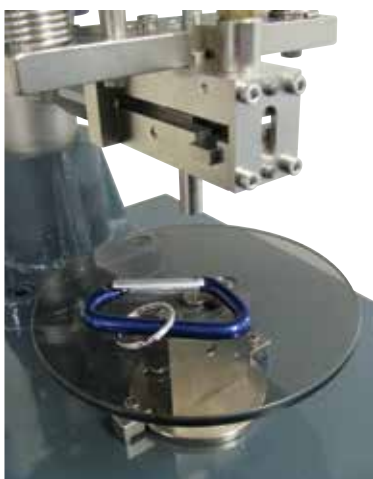
A significant advantage of the **SPIROL Model PR Pin Inserter** is automatic delivery of the pin to the installation site.

Operators do not need to handle the pin, hold it during installation, or load it into a pin driving chuck.

Productivity is significantly enhanced and installation quality is dramatically improved.



*Shown without guard.*



**SPIROL.com**

## Technical Centers

### Americas

**SPIROL International Corporation**  
30 Rock Avenue  
Danielson, Connecticut 06239 U.S.A.  
Tel. +1 860 774 8571  
Fax. +1 860 774 2048

**SPIROL Shim Division**  
321 Remington Road  
Stow, Ohio 44224 U.S.A.  
Tel. +1 330 920 3655  
Fax. +1 330 920 3659

**SPIROL West**  
1950 Compton Avenue, Suite 112  
Corona, California 92881 U.S.A.  
Tel. +1 951 273 5900  
Fax. +1 951 273 5907

**SPIROL Canada**  
3103 St. Etienne Boulevard  
Windsor, Ontario N8W 5B1 Canada  
Tel. +1 519 974 3334  
Fax. +1 519 974 6550

**SPIROL Mexico**  
Carretera a Laredo KM 16.5 Interior E  
Col. Moisés Saenz  
Apodaca, N.L. 66613 Mexico  
Tel. +52 81 8385 4390  
Fax. +52 81 8385 4391

**SPIROL Brazil**  
Rua Mafalda Barnabé Soliane, 134  
Comercial Vitória Martini, Distrito Industrial  
CEP 13347-610, Indaiatuba, SP, Brazil  
Tel. +55 19 3936 2701  
Fax. +55 19 3936 7121

### Europe

**SPIROL France**  
Cité de l'Automobile ZAC Croix Blandin  
18 Rue Léna Bernstein  
51100 Reims, France  
Tel. +33 3 26 36 31 42  
Fax. +33 3 26 09 19 76

**SPIROL United Kingdom**  
17 Princewood Road  
Corby, Northants  
NN17 4ET United Kingdom  
Tel. +44 1536 444800  
Fax. +44 1536 203415

**SPIROL Germany**  
Ottostr. 4  
80333 Munich, Germany  
Tel. +49 89 4 111 905 71  
Fax. +49 89 4 111 905 72

**SPIROL Spain**  
08940 Cornellà de Llobregat  
Barcelona, Spain  
Tel. +34 93 193 05 32  
Fax. +34 93 193 25 43

**SPIROL Czech Republic**  
Sokola Tůmy 743/16  
Ostrava-Mariánské Hory 70900  
Czech Republic  
Tel/Fax. +420 417 537 979

**SPIROL Poland**  
ul. M. Skłodowskiej-Curie 7E / 2  
56-400, Oleśnica, Poland  
Tel. +48 71 399 44 55

### Asia Pacific

**SPIROL Asia Headquarters**  
1st Floor, Building 22, Plot D9, District D  
No. 122 HeDan Road  
Wai Gao Qiao Free Trade Zone  
Shanghai, China 200131  
Tel. +86 21 5046 1451  
Fax. +86 21 5046 1540

**SPIROL Korea**  
160-5 Seokchon-Dong  
Songpa-gu, Seoul, 138-844, Korea  
Tel. +86 (0) 21 5046-1451  
Fax. +86 (0) 21 5046-1540

**e-mail: [info@spirol.com](mailto:info@spirol.com)**